

# Repetitive Process Based Higher-order Iterative Learning Control Law Design

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**Abstract**—This paper uses the repetitive process setting to develop new results on the design of higher-order learning control laws. The basic idea of higher-order iterative learning control is to use information from a finite number of previous trials instead of just the last trial to update the control input for application on the subsequent trial, with the primary objective of improving the error convergence performance. The sufficient conditions ensuring the convergence of the resulting control scheme are established with repetitive process setting and utilizing non-unit memory repetitive process models. Also, the corresponding control law gains are derived from a set of linear matrix inequality constraints. Finally, an example demonstrates the properties of the new design.

## I. INTRODUCTION

The reference trajectory is repetitive in many applications, such as robotics or chemical batch systems. The repetition of the trajectory allows the application of a feedforward-type control known as iterative learning control (ILC). This fact enables the control input for each repetition to be a function of previous trial data to improve performance from trial to trial. In ILC, it is the input, a signal, that is updated rather than the controller, which is a system.

Each repetition is known as a trial, and the sequence of operations is that a trial is completed, the system resets to the starting position, and then the subsequent trial begins, either immediately after the resetting is complete or after a further time has elapsed since completion of the resetting. Different from repetitive control, ILC can be applied to systems that operate over a finite duration, and then there is a stoppage time before the next one of the same duration begins, and so on. The duration of a trial is known as the trial length.

The objective of ILC design is to construct the input such that the corresponding output precisely tracks a reference signal specified over a finite time interval. Given a reference vector, the error on each trial can be formed as the difference between this vector and the trial output vector, also known as the trial profile vector. The ILC design problem is to force this sequence of trial errors to converge with an increasing trial number and ensure acceptable performance along the trials. A novel feature is the availability to the control law

of temporal information from the previous trial that would be non-causal outside the ILC setting, e.g., for discrete dynamics at sample instant  $p$  information at  $p + \lambda$ ,  $\lambda > 0$ , can be used provided it has been generated on a previous trial.

Since the original work, widely credited to [1], ILC has remained a significant area of control systems research with many algorithms experimentally verified in the research laboratory and applied in industrial applications. The survey papers [2], [3] provide an overview of the early developments. The survey paper [4] focuses on run-to-run control in the chemical process industries. This area is one where there is a stoppage time between one trial and the next instead of resetting. Applications areas include industrial robotics, for early application see, e.g., [5], nano-positioning, for recent progress see, e.g., [6] and optimizing broiler weight in agriculture [7]. Also, there has been productive work on using ILC in healthcare. For examples of recent progress in this last area, see, e.g., [8], [9].

As the trial length is finite, the values of a discrete variable along a trial can be assembled into a column vector, termed a super-vector, in the literature. The outcome is that a standard difference equation governs the trial-to-trial updating of the error for linear. Hence, all associated analyses from standard linear systems theory can be applied. Given the finite trial length, trial-to-trial error convergence is possible even if the system is unstable (all system state matrix eigenvalues inside the open unit circle in the complex plane). Therefore, it is necessary to design a stabilizing feedback control law in such cases and apply ILC to the resulting dynamics.

An alternative setting for analysis is provided by formulating the dynamics as a 2D system, where the directions of information propagation are from trial to trial and along the trial, respectively. Repetitive processes are a distinct class of 2D systems where information propagation in one direction only occurs over a finite duration, see [10] and hence a close match with ILC dynamics. The stability theory for these processes has led to ILC laws designed and experimentally validated. For the first results on this latter aspect, see [11]. This setting allows the single-step design of an ILC law for error convergence and regulation of the dynamics along the trials.

In ILC on a particular trial, information from all previous trials is available for use in design. In particular, higher-order ILC uses information from a finite number  $M > 1$  of previous trials in forming the control input for the subsequent trial. The use of such information is the subject area of this paper. By utilizing repetitive process setting and some ma-

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trix transformation techniques, sufficient conditions for the existence of the ILC law are derived by a set of linear matrix inequality (LMI) constraints, ensuring that the resulting ILC scheme ensures the tracking error convergence. Also, the new design is extended to cases where the system dynamics are strictly proper. Finally, an example demonstrates the feasibility and effectiveness of the new design.

The following notation is used in this paper; the identity and null matrices of compatible dimensions are denoted, respectively, by  $I$  and  $0$ . Also, the notation  $M \succ 0$  (respectively  $M \prec 0$ ) denotes a symmetric positive definite (respectively negative definite) matrix. The symbol  $\text{sym}\{M\}$  is a shorthand notation for  $M + M^T$ , and  $(\star)$  denotes block entries in a symmetric matrix. Moreover,  $\rho(\cdot)$  denotes the spectral radius of its matrix argument, and  $\otimes$  the matrix Kronecher product. The symbol  $\text{diag}\{M_1, M_2, \dots, M_n\}$  denotes a block diagonal matrix with diagonal blocks  $M_1, M_2, \dots, M_n$ .

Finally, the new results in this paper are formulated in terms of LMIs, and hence, the following lemma is useful in transforming non-LMI formulations into LMI form.

*Lemma 1:* [12] Given matrices  $\Gamma = \Gamma^T \in \mathbb{R}^{p \times p}$  and two matrices  $\Lambda, \Sigma$  of column dimension  $p$ , there exists a matrix  $W$  that satisfies

$$\Gamma + \text{sym}\{\Lambda^T W \Sigma\} \prec 0, \quad (1)$$

if, and only if

$$\Lambda^\perp T \Gamma \Lambda^\perp \prec 0, \text{ and } \Sigma^\perp T \Gamma \Sigma^\perp \prec 0, \quad (2)$$

where  $\Lambda^\perp$  and  $\Sigma^\perp$  are arbitrary matrices whose columns form a basis of null spaces of  $\Lambda$  and  $\Sigma$  respectively. This means that  $\Lambda \Lambda^\perp = 0$  and  $\Sigma \Sigma^\perp = 0$ .

## II. HIGHER-ORDER ILC FOR LINEAR DISCRETE-TIME SYSTEMS

Consider the discrete time-invariance linear state-space system model

$$\begin{aligned} x_k(p+1) &= Ax_k(p) + Bu_k(p), \\ y_k(p) &= Cx_k(p), \end{aligned} \quad (3)$$

where the subscript  $k \geq 0$  denotes the trial number and  $p$  denotes the discrete-time variable such that  $0 \leq p \leq \alpha - 1$ , with  $\alpha < \infty$ . This last parameter denotes the number of samples along a trial ( $\alpha$  times the sampling period denotes the trial length). Furthermore,  $x_k(p) \in \mathbb{R}^n$  is the state vector,  $y_k(p) \in \mathbb{R}^m$  is the output vector, and  $u_k(p) \in \mathbb{R}^m$  is the control input vector, and it is assumed that the system resets to the same initial state vector  $x_o$  on each trial, where no loss of generality occurs in assuming  $x_o = 0$ .

Additionally, it is assumed that the system in (3) has relative degree  $\kappa > 1$ , i.e., the first  $\kappa - 2$  Markov parameters are the null matrix and that for  $\kappa - 1$  is nonsingular. Specifically, for all  $i < \kappa - 1$   $CA^i B = 0$  and  $CA^{\kappa-1} B \neq 0$ .

Define the output tracking error on the current trial by

$$e_k(p) = y_{ref}(p) - y_k(p), \forall k \geq 1, p \in [0, \alpha - 1], \quad (4)$$

where  $y_{ref}(p)$  denotes the desired trajectory that is the same on each trial. Suppose also that the control law has the form

$$u_{k+1}(p) = u_k(p) + \Delta u_k(p) \quad (5)$$

where  $\Delta u_k(p)$  is the correction term. This form of control law constructs the input for the next trial as the sum of the previous trial input and  $\Delta u_k(p)$ , where this last term uses the previous trial error data. In the more general case,  $\Delta u_k(p)$  uses data from a finite number (denoted here as  $M$ ) of previous trials since such data can be collected and stored in memory. In such a case, the control law correction term  $\Delta u_k(p)$  in (5) is defined as

$$\Delta u_k(p) = K\eta_{k+1}(p+1) + \sum_{j=1}^M K_{j-1}e_{k+1-j}(p+\kappa), \quad (6)$$

where  $K$  and  $K_{j-1}$ ,  $j = 1, 2, \dots, M$  are matrices of compatible dimensions to be designed. Also,  $\eta_{k+1}(p+1)$  is a vector-valued variable such that

$$\eta_{k+1}(p+1) = x_{k+1}(p) - x_k(p).$$

The form of (6) is used to compensate for the influence of  $\kappa$ . The second term in the ILC law, i.e., (6), has an anticipatory gain operator form as described in [13]. In particular,  $\Delta u_{k+1}(p)$  at sample instant  $p$  is paired with  $e_{k+1-j}(p+\kappa)$  at sample instant  $p+\kappa$  for all  $j = 1, 2, \dots, M$ . Moreover, the terms  $e_{k+1-j}(p+\kappa)$  are available for computations since the error vector from the already completed trials  $k+1-j$  are available.

Application of the control law given in (6) results in controlled dynamics described by

$$\begin{aligned} \eta_{k+1}(p+1) &= \mathcal{A}\eta_{k+1}(p) + \sum_{j=1}^M \mathcal{B}_{j-1}e_{k+1-j}(p), \\ e_{k+1}(p) &= \mathcal{C}\eta_{k+1}(p) + \sum_{j=1}^M \mathcal{D}_{j-1}e_{k+1-j}(p), \end{aligned} \quad (7)$$

where

$$\begin{aligned} \mathcal{A} &= A + BK, \quad \mathcal{B}_0 = BK_0, \quad \mathcal{B}_j = BK_j, \quad \mathcal{D}_j = CBK_j, \\ \mathcal{C} &= -CA^{\kappa-1}(A+BK), \quad \mathcal{D}_0 = I - CA^{\kappa-1}BK_0 \end{aligned} \quad (8)$$

and  $j = 1, \dots, M-1$ . This state-space model has the form of a non-unit memory linear repetitive process (which is unit memory in the special case of  $M = 1$ ). Such processes make a series of sweeps, termed trials in this paper, through a set of dynamics defined over a finite duration. Once a trial is complete, the process resets to the starting location, and the next trial can begin. The 2D systems structure arises because the output on any trial acts as a forcing function and contributes to the next trial's dynamics. The control problem that standard systems designs cannot remove is that the sequence of outputs can contain oscillations that increase in amplitude with the number of trials.

The background to repetitive processes, including their application to modeling physical processes, can be found in [10] and the relevant references cited in this publication.

Also, the most straightforward form of boundary conditions are

$$x_{k+1}(0) = d_{k+1}, \quad k \geq 1, \quad y_{1-j}(p) = Y_{1-j}(p),$$

where  $j = 1, 2, \dots, M$ ,  $d_{k+1}$  is an  $n \times 1$  vector with known constant entries and the vectors  $Y_{1-j}(p)$  have entries that are known functions of  $p$  over the trial length. No loss of generality arises from setting  $d_{k+1} = 0$ ,  $k \geq 1$ .

In [10], a stability theory for linear repetitive processes is developed, which, given the unique control problem, requires that a bounded initial trial profile produces a sequence of bounded trial outputs, where boundedness is defined in terms of the norm on the underlying function space. This stability theory distinguishes between the property over the finite and fixed trial length, termed asymptotic stability, and uniformly, i.e., for all possible values of the (finite) trial length, termed stability along the trial. Moreover, this theory can be applied to non-unit memory examples, as detailed next.

*Remark 1:* Parts of the analysis that follows are based on the  $z$ -transform. See, e.g., [3] for details of why this transform is applicable given that the trial length is finite.

Introduce the matrix

$$\bar{D} = \begin{bmatrix} 0 & I & 0 & \cdots & 0 \\ 0 & 0 & I & \ddots & 0 \\ 0 & 0 & 0 & \cdots & 0 \\ \vdots & \vdots & \vdots & \ddots & I \\ \mathcal{D}_{M-1} & \mathcal{D}_{M-2} & \mathcal{D}_{M-3} & \cdots & \mathcal{D}_0 \end{bmatrix}. \quad (9)$$

The following is a version of the results presented in [10] extended to a non-unit memory case and gives the corresponding stability conditions.

*Lemma 2:* The discrete non-unit memory linear repetitive process described by (7) and (8) is stable along the trial if and only if

- i)  $\rho(\bar{D}) < 1$ ,
- ii)  $\rho(\mathcal{A}) < 1$ ,
- iii) all eigenvalues of the transfer-function matrix  $\bar{G}(z)$  have modulus strictly less than unity  $\forall |z| = 1$

where

$$\bar{G}(z) = \begin{bmatrix} 0 & I & 0 & \cdots & 0 \\ 0 & 0 & I & \ddots & 0 \\ 0 & 0 & 0 & \cdots & 0 \\ \vdots & \vdots & \vdots & \ddots & I \\ G_M(z) & G_{M-1}(z) & G_{M-2}(z) & \cdots & G_1(z) \end{bmatrix}$$

and

$$G_j(z) = C(zI - A)^{-1}B_{j-1} + D_{j-1}, \quad 1 \leq j \leq M.$$

This last result is difficult to apply directly to the design of the ILC law matrices. In particular, checking the condition *iii*) of the above lemma requires computations at all points on the boundary of the unit circle in the complex plane. This fact, in turn, introduces difficulties in stability checking and transforming into design procedures for control law matrices in (6).

A possible way to overcome these problems is to rewrite the model of (7) in unit memory form as

$$\begin{aligned} \eta_{k+1}(p+1) &= \mathcal{A}\eta_{k+1}(p) + \bar{\mathcal{B}}\bar{e}_k(p), \\ \bar{e}_{k+1}(p) &= \bar{\mathcal{C}}\eta_{k+1}(p) + \bar{\mathcal{D}}\bar{e}_k(p), \end{aligned} \quad (10)$$

where  $\bar{\mathcal{D}}$  is defined in (9) and

$$\begin{aligned} \bar{e}_k(p) &= [e_{k-M+1}^T(p) \cdots e_{k-1}^T(p) e_k^T(p)]^T, \\ \bar{\mathcal{B}} &= [\hat{B}_{M-1} \cdots \hat{B}_1 \cdots \hat{B}_0], \\ \bar{\mathcal{C}} &= [0 \quad 0 \quad \cdots \quad 0 \quad \hat{C}^T]^T. \end{aligned}$$

*Remark 2:* In the unit memory case, for ease of presentation only, this last model has the structure of a controlled discrete linear repetitive process with no current trial input where  $\eta_{k+1}(p)$  is the current trial state vector and  $e_{k+1}(p)$  is the current trial output vector. Condition i) of the previous result will guarantee convergence of the error sequence (the core ILC design requirement) over the finite trial length. Still, this condition is independent of the state dynamics, which govern the performance along the trials. Condition ii) of this last result regulates the dynamics along the current trial, and condition iii) enforces error convergence for all possible finite trial lengths. (In the case of  $\kappa = 1$  condition i) of this last result requires that  $\rho(I - CBK_0) < 1$ , and hence not possible if  $CB = 0$ .)

Applying the  $z$ -transform to the state-space model (10) gives

$$\bar{e}_{k+1}(z) = G(z)\bar{e}_k(z)$$

where  $G(z) = \bar{\mathcal{C}}(zI - A)^{-1}\bar{\mathcal{B}} + \bar{\mathcal{D}}$ . Moreover, the entries in the transfer function matrix  $G(z)$  that govern the trial-to-trial error convergence performance are those in the last block row since

$$e_{k+1}(z) = [G_{M-1}(z) \quad G_{M-2}(z) \quad \cdots \quad G_0(z)] \bar{e}_k(z),$$

where  $G_{j-1}(z) = C(zI - A)^{-1}B_{j-1} + D_{j-1}$ ,  $1 \leq j \leq M$ .

Given the unit memory repetitive process description of (10), the problem of selecting required control law matrices  $K$  and  $K_{j-1}$ ,  $j = 1, 2, \dots, M$  in (6) can be formulated as an LMI-based stability condition (at the expense of sufficient but not necessary conditions for stability along the trial).

Introduce the matrices

$$\Pi_1 = \begin{bmatrix} 1 & 0 \\ 0 & -1 \end{bmatrix}, \quad \Phi = \begin{bmatrix} 1 & 0 \\ 0 & -1 \end{bmatrix} \quad (11)$$

and then the following lemma gives an LMI-based sufficient condition for stability along the trial of processes described by (10), where this result is from [14].

*Lemma 3:* A unit memory linear repetitive process described by (10) is stable along the trial if there exist compatibly dimensioned matrices  $P_1 \succ 0$ ,  $P_2 \succ 0$  such that

$$\begin{bmatrix} \mathcal{A} & I \\ \bar{\mathcal{C}} & 0 \end{bmatrix} (\Phi \otimes P_1) \begin{bmatrix} \mathcal{A} & I \\ \bar{\mathcal{C}} & 0 \end{bmatrix}^T + \begin{bmatrix} \bar{\mathcal{B}} & 0 \\ \bar{\mathcal{D}} & I \end{bmatrix} (\Pi_1 \otimes P_2) \begin{bmatrix} \bar{\mathcal{B}} & 0 \\ \bar{\mathcal{D}} & I \end{bmatrix}^T \prec 0 \quad (12)$$

is feasible.

Clearly, the result of Lemma 3 cannot be directly applied for the considered ILC design since there exist product terms

between control law matrices and matrix variables  $P_1$  and  $P_2$ . Additionally, given Remark 1, it is required to impose structural constraints on  $P_2$  since the bottom block row of  $G(z)$  is of critical interest. Therefore, the matrix variable  $P_2$  has the structure

$$P_2 = \text{diag}\{P_{21}, \gamma^2 I\}, \quad (13)$$

where  $P_{21} \succ 0$  and  $\gamma$  is a positive scalar satisfying  $0 < \gamma \leq 1$ . Given this structure of  $P_2$ , the following constraint can be imposed

$$\|G_{M-1}(z) G_{M-2}(z) \cdots G_0(z)\|_\infty < \gamma.$$

### III. LMI-BASED CONTROLLER DESIGN

This section uses the stability results for unit memory linear repetitive processes [10] to develop a new ILC design algorithm. Specifically, introducing additional slack matrix variables decouples the product terms between control law matrices and matrix variables  $P_1$  and  $P_2$  and also provides additional design options. The condition stated in Lemma 3 is further modified to give results for characterizing the stability along the trial that is also well suited for the control law design of the corresponding ILC law.

*Theorem 1:* Let  $\gamma$  be a positive scalar satisfying  $0 < \gamma \leq 1$ . Also, suppose that an ILC law (6) is applied to a discrete linear system represented by (3). Then the resulting ILC scheme described as a unit memory discrete linear repetitive process of the form (10) is stable along the trial, and hence trial-to-trial error convergence occurs, if there exist compatibly dimensioned matrices  $P_1 \succ 0$ ,  $P_{21} \succ 0$ ,  $W_1$ ,  $W_2$ ,  $F_1$ ,  $F_2$ ,  $F_3$  and a scalar  $\beta$  such that  $|\beta| < 1$  and the following LMI is feasible

$$\begin{bmatrix} \Upsilon_1 - \text{sym}\{W_1\} & & (\star) \\ \Upsilon_3 + \Psi W_1^T - \beta W_1 & \Upsilon_2 + \text{sym}\{\beta W_1 \Psi^T\} & \\ F_b - W_2 & -F_a^T + W_2 \Psi^T & \\ (\star) & & \\ (\star) & & \\ P_2 - \text{sym}\{F_3\} & & \end{bmatrix} < 0, \quad (14)$$

where  $P_2$  is of the form in (13) and

$$\begin{aligned} \Psi &= \begin{bmatrix} \mathcal{A} & \tilde{\mathcal{B}} \\ \tilde{\mathcal{C}} & \tilde{\mathcal{D}} \end{bmatrix}, \Upsilon_1 = \begin{bmatrix} P_1 & 0 \\ 0 & 0 \end{bmatrix}, \Upsilon_2 = \begin{bmatrix} -P_1 & 0 \\ 0 & -P_2 \end{bmatrix}, \\ \Upsilon_3 &= \begin{bmatrix} 0 & F_1 \\ 0 & F_2 \end{bmatrix}, F_a = \begin{bmatrix} F_1 \\ F_2 \end{bmatrix}, F_b = [0 \ F_3]. \end{aligned} \quad (15)$$

*Proof:* Assume that the inequality defined in (14) has a feasible solution. Then, it can be rewritten as (1) with

$$\Gamma = \begin{bmatrix} \Upsilon_1 & \Upsilon_3^T & F_b^T \\ \Upsilon_3 & \Upsilon_2 & -F_a \\ F_b & -F_a^T & P_2 - \text{sym}\{F_3\} \end{bmatrix}, \Lambda^T = \begin{bmatrix} I & 0 \\ \beta I & 0 \\ 0 & I \end{bmatrix}, \quad (16)$$

$$\mathcal{W} = \begin{bmatrix} W_1 \\ W_2 \end{bmatrix}, \Sigma = [-I \ \Psi^T \ 0].$$

Next, by Lemma 1, the inequality (14) is solvable for  $W$  if and only if the inequality (2) holds. Select

$$\Sigma_\perp = \begin{bmatrix} \Psi^T & 0 \\ I & 0 \\ 0 & I \end{bmatrix}, \Lambda_\perp = \begin{bmatrix} \beta I \\ -I \\ 0 \end{bmatrix}.$$

and the first inequality in (2) becomes

$$\left[ \begin{array}{cc} (\beta^2 - 1)P_1 & 0 \\ 0 & -P_2 \end{array} \right] + \text{sym} \left\{ \begin{bmatrix} 0 \\ -\beta I \end{bmatrix} \begin{bmatrix} F_1 & F_2 \end{bmatrix} \begin{bmatrix} I & 0 \\ 0 & I \end{bmatrix} \right\} < 0. \quad (17)$$

Hence

$$\Gamma \leftarrow \begin{bmatrix} (\beta^2 - 1) & 0 \\ 0 & -P_2 \end{bmatrix}, \Lambda^T \leftarrow \begin{bmatrix} 0 \\ -\beta I \end{bmatrix}, \mathcal{W} \leftarrow [F_1 \ F_2], \Sigma \leftarrow \begin{bmatrix} I & 0 \\ 0 & I \end{bmatrix}$$

and by Lemma 1 with  $\Lambda_\perp = [I \ 0]^T$  and noting that  $\Sigma_\perp^T \Gamma \Sigma_\perp$  vanishes, (17) reduces to  $(\beta^2 - 1)P_1 < 0$ . This last inequality holds for any  $|\beta| < 1$  and  $P_1 \succ 0$ . Next, with the notation of (16) the second inequality in (2) can be rewritten as

$$\begin{bmatrix} \mathcal{A}P_1 \mathcal{A}^T - P_1 & \mathcal{A}P_1 \tilde{\mathcal{C}}^T & 0 \\ \tilde{\mathcal{C}}P_1 \mathcal{A}^T & \tilde{\mathcal{C}}P_1 \tilde{\mathcal{C}}^T - P_2 & 0 \\ 0 & 0 & P_2 \end{bmatrix} + \text{sym} \left\{ \begin{bmatrix} I & 0 & 0 \\ 0 & I & 0 \\ 0 & 0 & I \end{bmatrix} \begin{bmatrix} F_1 \\ F_2 \\ F_3 \end{bmatrix} \begin{bmatrix} \tilde{\mathcal{B}}^T & \tilde{\mathcal{D}}^T & -I \end{bmatrix} \right\} < 0. \quad (18)$$

Next, assign

$$\begin{aligned} \Gamma &\leftarrow \begin{bmatrix} \mathcal{A}P_1 \mathcal{A}^T - P_1 & \mathcal{A}P_1 \tilde{\mathcal{C}}^T & 0 \\ \tilde{\mathcal{C}}P_1 \mathcal{A}^T & \tilde{\mathcal{C}}P_1 \tilde{\mathcal{C}}^T - P_2 & 0 \\ 0 & 0 & P_2 \end{bmatrix}, \mathcal{W} \leftarrow \begin{bmatrix} F_1 \\ F_2 \\ F_3 \end{bmatrix}, \\ \Lambda^T &\leftarrow I, \Sigma \leftarrow [\tilde{\mathcal{B}}^T \ \tilde{\mathcal{D}}^T \ -I] \end{aligned}$$

and by Lemma 1, feasibility of (18) implies that the second inequality in (2) can only hold since, as detailed above, the first inequality in (2) vanishes. Finally, the last inequality is equivalent to (14), and by Lemma 3, stability along the trial is ensured, and the proof is complete. ■

The result of Theorem 1 is not an LMI since it involves bilinear terms arising from a product of the matrices  $W_1$ ,  $W_2$  and the control law matrices  $K$  and  $K_{j-1}$ ,  $j = 1, 2, \dots, M$  in (6). These difficulties are removed by the result below.

*Theorem 2:* Let  $\gamma$  be a positive scalar satisfying  $0 < \gamma \leq 1$ . Also, suppose that an ILC law (6) is applied to a discrete linear system represented by (3). Then the resulting ILC scheme described as a unit memory discrete linear repetitive process of the form (10) is stable along the trial, and hence trial-to-trial error convergence occurs, if there exist compatibly dimensioned matrices  $P_1 \succ 0$ ,  $P_{21} \succ 0$ ,  $W_1$ ,  $N$ ,  $F_1$ ,  $F_2$ ,  $F_3$  and a scalar  $\beta$  such that  $|\beta| < 1$  and the following LMI is feasible

$$\begin{bmatrix} \Upsilon_1 - \text{sym}\{W_1\} & & (\star) \\ \Upsilon_3 + \mathbb{A}W_1^T + \mathbb{B}N - \beta W_1 & \Upsilon_2 + \text{sym}\{\beta(\mathbb{A}W_1^T + \mathbb{B}N)^T\} & \\ F_b - [0 \ I]W_1 & -F_a^T + [0 \ I](\mathbb{A}W_1^T + \mathbb{B}N)^T & \\ (\star) & & \\ (\star) & & \\ P_2 - \text{sym}\{F_3\} & & \end{bmatrix} < 0, \quad (19)$$

where  $\Upsilon_1$ ,  $\Upsilon_2$ ,  $\Upsilon_3$ ,  $F_a$  and  $F_b$  are as in (15),  $P_2$  is of the form in (13), and

$$\mathbb{A} = \begin{bmatrix} A & | & 0 \ 0 \ \dots \ 0 \\ 0 & | & 0 \ 0 \ \dots \ 0 \\ 0 & | & 0 \ 0 \ \dots \ 0 \\ 0 & | & 0 \ 0 \ \dots \ 0 \\ CA^{\kappa-1} & | & 0 \ 0 \ \dots \ I \end{bmatrix}, \mathbb{B} = \begin{bmatrix} B \\ 0 \\ 0 \\ \vdots \\ 0 \end{bmatrix}. \quad (20)$$

If the LMI of (19) is feasible, the following formula gives the corresponding controller matrices of (6)

$$K = [K \ K_0 \ K_1 \ \dots \ K_{M-1}] = N W_1^{-1}. \quad (21)$$

*Proof:* Assume that the LMI (19) holds. Also, it follows immediately that the feasibility of (19) implies that  $W_1$  is non-singular and hence it is possible to compute  $K$  in (21). The remaining part of the proof follows as for Theorem 1 where  $\Psi$  is rewritten as

$$\Psi = \begin{bmatrix} \mathcal{A} & \mathcal{B} \\ \mathcal{C} & \mathcal{D} \end{bmatrix} = \mathbb{A} + \mathbb{B}K.$$

Then, make the change of variables as  $N = K W_1$ . Additionally, introduce the constraint on the multiplier  $W_2$  as  $W_2 = [0 \ I] W_1$ . This choice introduces conservativeness but still has some additional freedom by introducing the slack matrix variables  $F_1$ ,  $F_2$ , and  $F_3$ . The proof is complete. ■

#### IV. CASE STUDY

This section gives a numerical example that showcases the practicality and efficiency of the newly developed ILC design, as described in the preceding section. Specifically, the example uses the experimental transfer function of a gantry robot used in previous research to verify the efficacy of ILC designs for repetitive process/2D systems. Consult [11], [15] for further details of this facility, where the following transfer function is given for one of the axes

$$G(s) = \frac{15.8869(s + 850.3)}{s(s^2 + 707.6s + 3.377 \times 10^5)}.$$

Sampling using the zero-order-hold method at a frequency of 100[Hz], the resulting z-transfer function incorporates a one-sample delay. This delay is generated by the zero-order hold function, which is included in the real-time control card. Consequently, the following transfer function is used for design purposes

$$G(z) = \frac{0.00036482(z^2 + 0.09791z + 0.005951)}{z(z-1)(z^2 + 0.005922z + 0.0008451)}$$

and hence in (3)

$$A = \begin{bmatrix} 0.9941 & 0.0406 & 0.027 & 0 \\ 0.125 & 0 & 0 & 0 \\ 0 & 0.25 & 0 & 0 \\ 0 & 0 & 0.25 & 0 \end{bmatrix}, B = \begin{bmatrix} 0.0625 \\ 0 \\ 0 \\ 0 \end{bmatrix},$$

$$C = [0 \ 0.0467 \ 0.0183 \ 0.0044].$$

In this last model,  $\kappa = 2$  (relative degree two). Let  $\beta = 0.01$  and consider the cases when  $M = 1$ ,  $M = 2$  and  $M = 3$ . Then applying Theorem 2 to minimize  $\gamma$  gives the following data

- $M = 1$

$$K = [-17.4730 \ -1.4033 \ -0.4320 \ -0.0000],$$

$$K_0 = 2754.6029,$$

$$\|G_0(z)\|_\infty = 0.0050,$$

- $M = 2$

$$K = [-17.4730 \ -1.4033 \ -0.4320 \ -0.0000],$$

$$K_0 = 2740.9036, \ K_1 = -12.5174,$$

$$\|G_1(z) G_0(z)\|_\infty = 0.0046,$$

- $M = 3$

$$K = [-17.4730 \ -1.4033 \ -0.4320 \ -0.0000],$$

$$K_0 = 2740.9040, \ K_1 = -0.0071, \ K_2 = -8.5506,$$

$$\|G_2(z) G_1(z) G_0(z)\|_\infty = 0.0031$$

The reference trajectory for the system considered is which

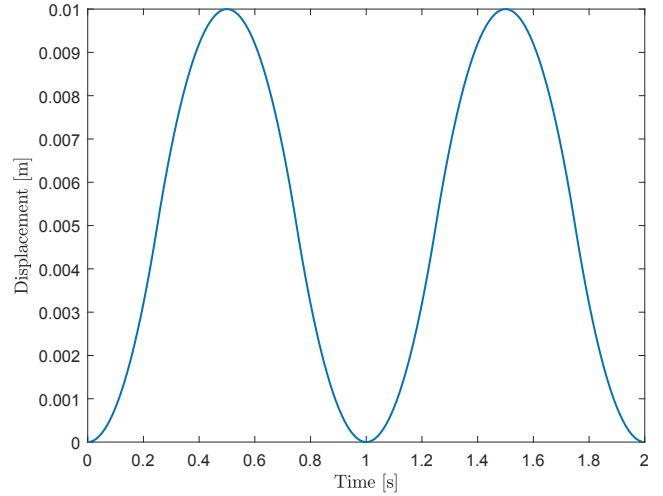


Fig. 1: The reference trajectory for the considered axis.

has been selected for a pick and place robotic task with trial length 2 secs. From Fig 2, it follows that the higher order

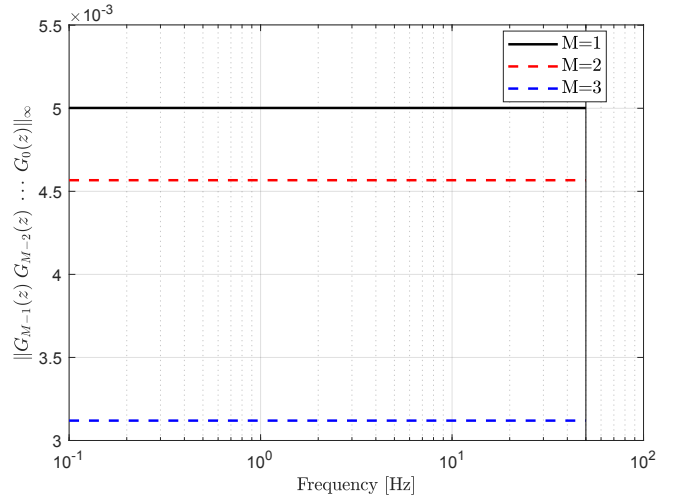


Fig. 2:  $\mathcal{H}_\infty$  norm of the bottom row in  $G(z)$ .

ILC increases flexibility during design, and it is possible to optimize some variables. Hence, higher-order ILC law outperforms the  $M = 1$  case. To compare this new design with previously reported alternatives, the design described in [13] results in the following control law matrices

$$K = [-16.3275 \ -0.8546 \ -0.4320 \ 0.0000], \ K_0 = 733.9686$$

and the design in [16] gives

$$K = [-17.0918 \quad -1.2237 \quad -0.4331 \quad 0.0000], \quad K_0 = 641.7524$$

The controlled dynamics for each of these designs were simulated over 20 trials. For each, the Euclidean norm of the tracking error was calculated. From Fig. 3, it can be deduced that the new ILC design can lead to more effective controllers that provide faster monotonic error convergence than known alternatives. However, using a higher-order ILC law does not improve this performance aspect when convergence speed is considered. Further investigation could, as suggested previously in the literature, improve robustness to noise and modeling uncertainties.

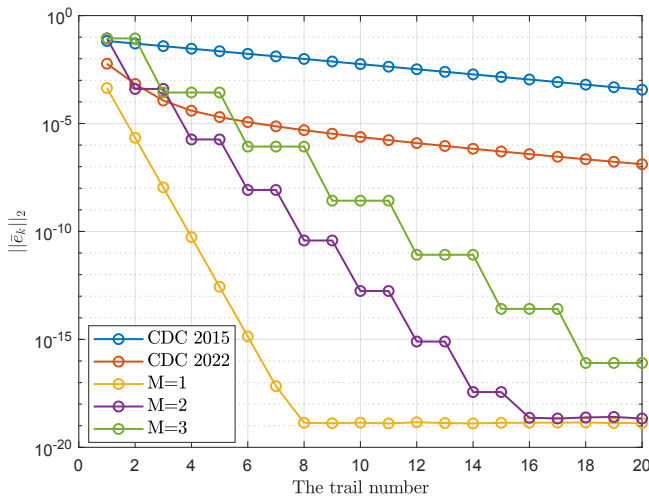


Fig. 3: Tracking error over 20 trials.

## V. CONCLUSIONS AND FURTHER RESEARCH

The problem of designing robust ILC laws for discrete-time linear time-invariant systems with polytopic uncertainty has been considered. In particular, a design based on the static output feedback has been developed. The repetitive process setting and the linearly parameter-dependent framework have been used to develop a unified procedure for controller design in terms of LMIs. Furthermore, it gives the possibility of reducing design conservatism since some slack matrices are linearly dependent on the parameter over the whole uncertainty domain. A numerical example illustrates the effectiveness of the design. Future research will include experimental verification, external disturbance attenuation over finite frequency ranges, and the possible use of different control laws, e.g., dynamic ILC.

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